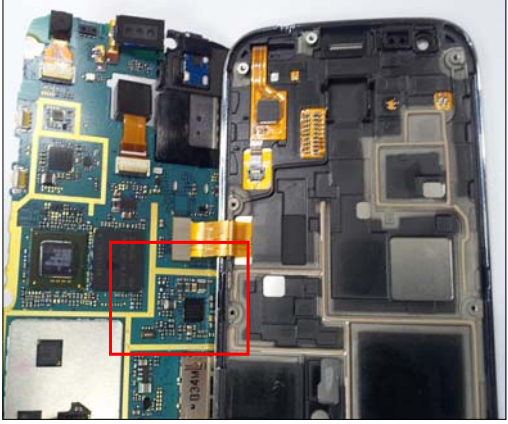
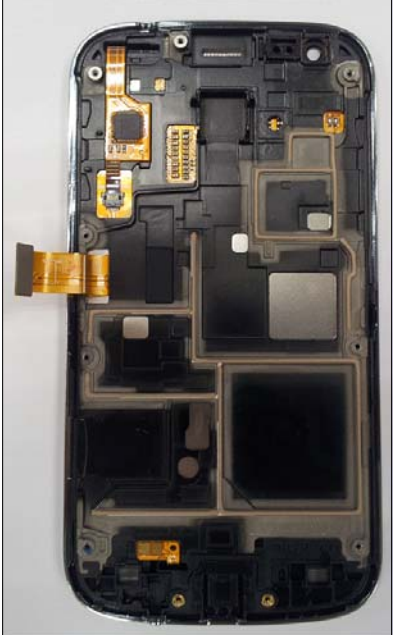
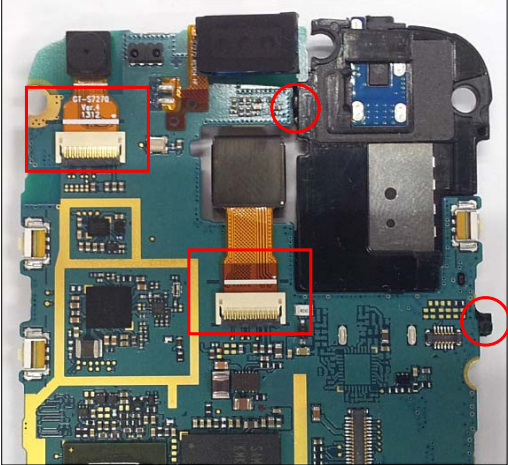


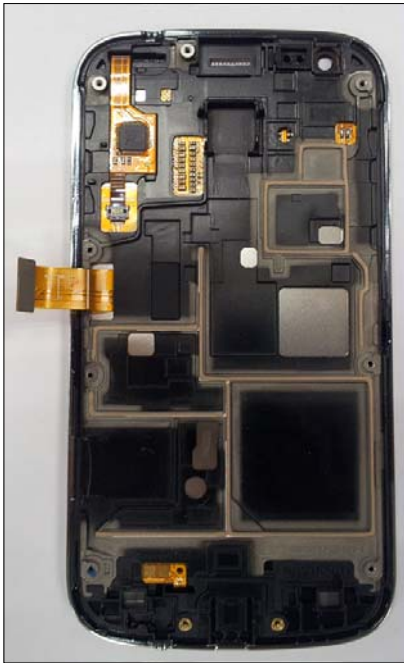
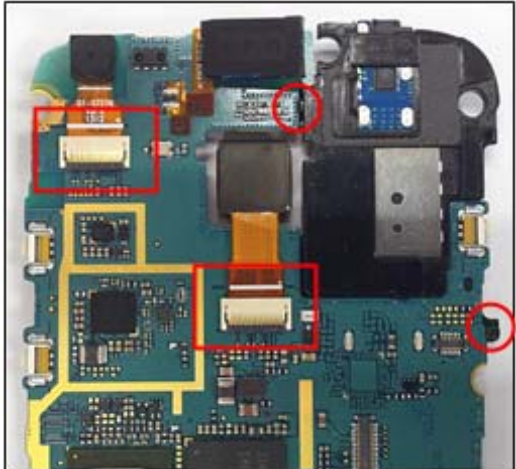
7. Level 2 Repair

7-1. Disassembly and Assembly Instructions

7-1-1. Disassembly

1		2	
	1. Unscrew the screw in Rear(10 points) - SEC CODE : 6001-002999 , 1.4X3.5 2. Disassemble Rear		1. Disassemble PBA (Right → Left) 2. Separate the LCD connector (1 Point)
3		4	
	1.Bracket+LCD module (LCD,Bracket can not be separated in normal condition)		1. Dissemble Cameras(5Mega & VGA) 2. Dissemble Speaker module's hook (2Point)

7-1-2. Assembly

1		2	
	1. Place on Bracket+LCD Module (LCD, Bracket can not be separated in normal condition)		1. Assemble Cameras(5Mega & VGA) 2. Assemble Speaker module's hook (2Point)
3		4	
	1. Assemble LCD Connector (1 POINT) 2. Assemble PBA (Left → Right)		1. Assemble Rear 2. Screw 10 points in Rear - SEC CODE : 6001-002999 , 1.4X3.5 - Torque : 1.2 ± 0.1 Kgf · cm